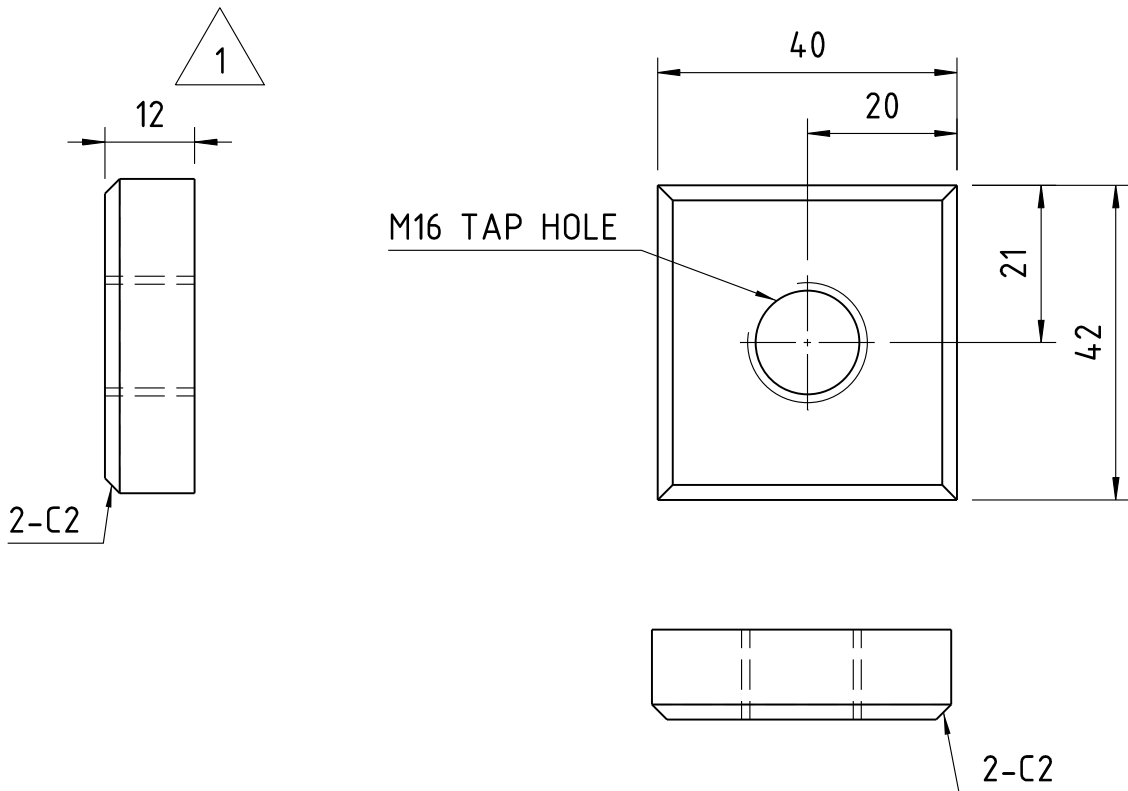


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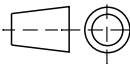

MACHINING DEVIATIONS FOR LINEAR DIMENSIONS	RANGE	0 - 6	6 - 30	30 - 120	120 - 315	315-1000	1000-2000	2000-4000	ABOVE 4000	RA
	TOLERANCE	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2	±3	~
FOR DIMENSIONAL TOLERANCES OF SHEET METAL PARTS AND WELDED STRUCTURES, REFER STD. RD-227										
UNSPECIFIED TOLERANCE FOR LINEAR AND ANGULAR DIMENSIONS REF. IS 2102 (PT-1) (MEDIUM)							QUALITY OF WELD JOINTS REF, RD 230 MEDIUM			
VALUES OF SURFACE TEXTURE SHALL BE AS PER COMPANY STD DS. 1012.C.							STATUS:	MOCKUP/PROTO/PRODUCTION		
WELDING SHALL BE CARRIED OUT AS PER IS: 9595-96										

UN CONTROLLED COPY



NOTE:-

1. MANUFACTURE PART AS PER GR/TD/3535
2. REMOVE ALL SHARP EDGES AND BURRS

N6	0.8			---				42X40X12THK								
N7	1.6			SL.No.	QTY	PART / STOCK No.			DESCRIPTION			SIZE (mm)		COMPANY STD./I.S	Wt. (Kg)	
N8	3.2									MATERIAL						
N9	6.3								PRODUCT	MUMBAI METRO CARS L2 & L7						
N10	12.5								REF DRG							
N11	25								MATERIAL	AISI 304 L						
N12	50								HEAT TREAT.		APPD	BMT		23.04.2019		
									SURFACE TREAT.		REVD	BN		22.04.2019		
									TITLE				CHKD	PS		20.04.2019
												DRWN	SPS		17.04.2019	
												SCALE		SHEET	Wt.	
												1:1	1 OF 1	0.14kg		
GRADE No.	VALUE	SYMBOL		1) THICKNESS CHANGED FROM 14mm TO 12mm ECN NO: 52510010				DATE	BY	CHKD	APPD	DRG No.				ALT
SURFACE ROUGHNESS	ALT.NO.	ECN NO/CHANGES			27.06.2019	PS	BN	BMT	 BEM LIMITED <small>NEW FRONTIERS. NEW DREAMS</small>				525-64114			